

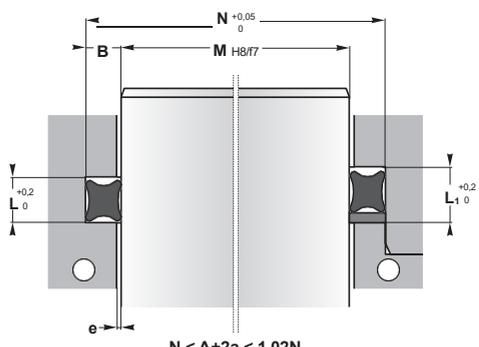


OXR

### Four lipped seals

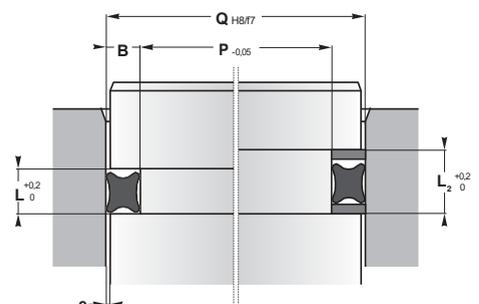


OXR



Internal housing

1,78	0,05
2,62 - 3,53	0,07
5,34 - 6,99	0,1



External housing

**OXR**, commonly called X-ring, is a four-lip seal with a special developed sealing profile. It is an endless circular ring with an almost square cross-section.

X-rings are used and handled in much the same way as O-rings but in many cases, a more efficient seal can be achieved.

The range of application is quite extensive due to the **many types** of existing elastomer materials allowing almost any medium to be effectively sealed off.

#### Operating conditions

Pressure (static)	≤ 15 MPa
with back-up rings (static)	≤ 40 MPa
Temperature	-30°C to 100°C
Fluids	mineral oils, HFA, HFB, HFC
Max. linear speed	0,5 m/sec
In rotation (contact us)	≤ 2 m/sec

#### Materials

**NBR** NBR 70 Sh A

#### Assembly

Outer sealing: in open or closed housings  
Inner sealing: item codes marked with • have to be mounted in an open groove (type ⓑ of the drawing)

#### Advantages

Compact and low friction seal  
Many applications in static, dynamic and rotative sealing  
No twisting in the groove  
Good price-performance ratio

**Please contact us for applications approaching maximum values.**

QR cross section	A x a	Reference	QR cross section	A x a	Reference	QR cross section	A x a	Reference	
<b>1,78</b>	2,9 x 1,78	<b>OXR-006 •</b>	<b>3,53</b>	13,82 x 3,53	<b>OXR-207</b>	<b>5,34</b>	37,47 x 5,34	<b>OXR-325</b>	
	3,68 x 1,78	<b>OXR-007 •</b>		18,64 x 3,53	<b>OXR-210</b>		39,2 x 5,34	<b>OXR-326-A</b>	
	4,47 x 1,78	<b>OXR-008 •</b>		20,22 x 3,53	<b>OXR-211</b>		40,65 x 5,34	<b>OXR-326</b>	
	5,28 x 1,78	<b>OXR-009</b>		21,82 x 3,53	<b>OXR-212</b>		43,82 x 5,34	<b>OXR-327</b>	
	6,07 x 1,78	<b>OXR-010</b>		23,4 x 3,53	<b>OXR-213</b>		45,2 x 5,34	<b>OXR-328-A</b>	
	7,65 x 1,78	<b>OXR-011</b>		24,99 x 3,53	<b>OXR-214</b>		47 x 5,34	<b>OXR-328</b>	
	8,2 x 1,78	<b>OXR-012-A</b>		26,58 x 3,53	<b>OXR-215-XSEL</b>		50,16 x 5,34	<b>OXR-329</b>	
	9,25 x 1,78	<b>OXR-012</b>		26,58 x 3,53	<b>OXR-215</b>		53,34 x 5,34	<b>OXR-330</b>	
	107,67 x 1,78	<b>OXR-046</b>		28,17 x 3,53	<b>OXR-216-XSEL</b>		56,52 x 5,34	<b>OXR-331</b>	
	<b>2,62</b>	9,19 x 2,62		<b>OXR-110</b>	28,17 x 3,53		<b>OXR-216</b>	59,69 x 5,34	<b>OXR-332</b>
		10,77 x 2,62		<b>OXR-111</b>	29,75 x 3,53		<b>OXR-217</b>	62,87 x 5,34	<b>OXR-333</b>
12,37 x 2,62		<b>OXR-112</b>	31,34 x 3,53	<b>OXR-218</b>	66,04 x 5,34	<b>OXR-334</b>			
13,94 x 2,62		<b>OXR-113</b>	32,92 x 3,53	<b>OXR-219</b>	69,22 x 5,34	<b>OXR-335</b>			
14,7 x 2,62		<b>OXR-114-A</b>	34,52 x 3,53	<b>OXR-220</b>	72,39 x 5,34	<b>OXR-336</b>			
15,54 x 2,62		<b>OXR-114</b>	36,09 x 3,53	<b>OXR-221</b>	75,57 x 5,34	<b>OXR-337</b>			
16,2 x 2,62		<b>OXR-115-A</b>	37,69 x 3,53	<b>OXR-222</b>	78,74 x 5,34	<b>OXR-338</b>			
17,12 x 2,62		<b>OXR-115</b>	40,87 x 3,53	<b>OXR-223</b>	81,92 x 5,34	<b>OXR-339</b>			
18,72 x 2,62		<b>OXR-116</b>	44,05 x 3,53	<b>OXR-224</b>	85,09 x 5,34	<b>OXR-340</b>			
20,29 x 2,62		<b>OXR-117</b>	47,22 x 3,53	<b>OXR-225</b>	88,27 x 5,34	<b>OXR-341</b>			
25,07 x 2,62		<b>OXR-120</b>	56,74 x 3,53	<b>OXR-228</b>	91,44 x 5,34	<b>OXR-342</b>			
29,82 x 2,62		<b>OXR-123</b>	91,67 x 3,53	<b>OXR-239</b>	94,62 x 5,34	<b>OXR-343</b>			
31,42 x 2,62		<b>OXR-124</b>	104,37 x 3,53	<b>OXR-243</b>	97,79 x 5,34	<b>OXR-344</b>			
34,59 x 2,62		<b>OXR-126</b>	120,25 x 3,53	<b>OXR-248</b>	100,97 x 5,34	<b>OXR-345</b>			
40,95 x 2,62		<b>OXR-130</b>	240,89 x 3,53	<b>OXR-272</b>	104,14 x 5,34	<b>OXR-346</b>			
113,97 x 2,62	<b>OXR-157</b>	266,29 x 3,53	<b>OXR-275</b>	107,32 x 5,34	<b>OXR-347</b>				
				110,5 x 5,34	<b>OXR-348</b>				
				113,67 x 5,34	<b>OXR-349</b>				
				123,19 x 5,34	<b>OXR-352</b>				
				135,89 x 5,34	<b>OXR-356</b>				
				142,24 x 5,34	<b>OXR-358</b>				

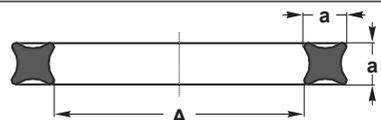
Table 229 - Groove dimensions

A	1,78	2,62	3,53	5,34	6,99	
Static application	<b>B</b>	1,4	2,15	2,9	4,3	5,7
	<b>L</b>	2,1	3,1	4,1	6,4	8,4
	<b>L<sub>1</sub></b>	3,5	4,5	5,5	8,1	10,9
	<b>L<sub>2</sub></b>	4,9	5,9	6,9	9,8	13,4
Dynamic application and rotation	<b>B</b>	1,55	2,35	3,25	4,9	6,5
	<b>L</b>	2	3	4	6	8
	<b>L<sub>1</sub></b>	3,4	4,4	5,4	7,7	10,5
	<b>L<sub>2</sub></b>	4,8	5,8	6,8	9,4	13

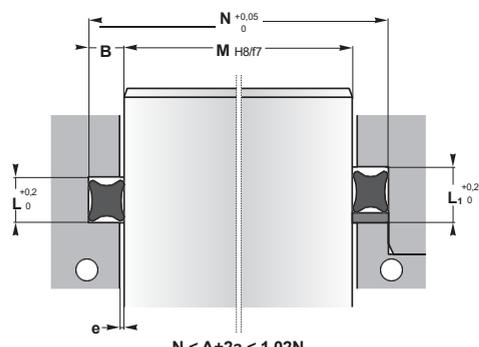


OXR

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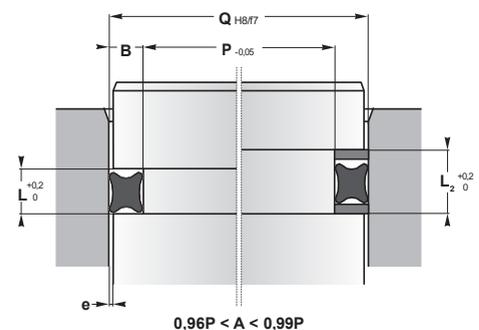


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#### Materials

**NBR** NBR 70 Sh A

#### Assembly

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- Inner sealing: item codes marked with • have to be mounted in an open groove (type B of the drawing)

#### Advantages

- Compact and low friction seal
- Many applications in static, dynamic and rotative sealing
- No twisting in the groove
- Good price-performance ratio

**Please contact us for applications approaching maximum values.**

QR cross section	A x a	Reference	QR cross section	A x a	Reference
6,99	113,67 x 6,99	OXR-425	6,99	183,52 x 6,99	OXR-442
	116,84 x 6,99	OXR-426		189,87 x 6,99	OXR-443
	120,02 x 6,99	OXR-427		196,22 x 6,99	OXR-444
	123,2 x 6,99	OXR-428		202,57 x 6,99	OXR-445
	126,37 x 6,99	OXR-429		215,27 x 6,99	OXR-446
	129,54 x 6,99	OXR-430		227,97 x 6,99	OXR-447
	132,72 x 6,99	OXR-431		240,67 x 6,99	OXR-448
	135,9 x 6,99	OXR-432		253,3 x 6,99	OXR-449
	139,06 x 6,99	OXR-433		266,07 x 6,99	OXR-450
	142,24 x 6,99	OXR-434		278,77 x 6,99	OXR-451
145,42 x 6,99	OXR-435	291,47 x 6,99	OXR-452		
148,6 x 6,99	OXR-436	304,17 x 6,99	OXR-453		
151,77 x 6,99	OXR-437	316,87 x 6,99	OXR-454		
158,12 x 6,99	OXR-438	329,57 x 6,99	OXR-455		
164,47 x 6,99	OXR-439	342,3 x 6,99	OXR-456		
		355 x 6,99	OXR-457		
170,82 x 6,99	OXR-440	367,67 x 6,99	OXR-458		
173,52 x 6,99	OXR-440A	380,37 x 6,99	OXR-459		
177,17 x 6,99	OXR-441	393,07 x 6,99	OXR-460		

Table 231 - Groove dimensions

A	1,78	2,62	3,53	5,34	6,99	
Static application	B	1,4	2,15	2,9	4,3	5,7
	L	2,1	3,1	4,1	6,4	8,4
	L <sub>1</sub>	3,5	4,5	5,5	8,1	10,9
	L <sub>2</sub>	4,9	5,9	6,9	9,8	13,4
Dynamic application and rotation	B	1,55	2,35	3,25	4,9	6,5
	L	2	3	4	6	8
	L <sub>1</sub>	3,4	4,4	5,4	7,7	10,5
	L <sub>2</sub>	4,8	5,8	6,8	9,4	13